

MACHINERIES LIST
-Characteristics-

Department	Machines	Closing force [tf]	Dist. bet. Columns [mm]	Min. height of mould [mm]	Max. disclosure course [mm]	Max. throwing course [mm]	Screw diameter [mm]	Max hydraulic/ injection pressure [bar]	Max. Injected volume [cm ³]	Year of production
INJECTION	DEMAG Extra 200-840 Injection Machine (2)	200	580x580	340	690	180	50	190	442	2006
	DEMAG Extra 120-430 Injection Machine	120	470x470	250	690	180	40	190	231	2005
	DEMAG Extra 80-310 Injection Machine	80	400x400	250	450	150	35	190	168	2006
	DEMAG Ergotech 35-115 Injection Machine	35	320x320	180	350	100	25	209	54	1996
	ARBURG A 305-210-700 Injection Machine	70	305x135	250	650	100	35	145	188	1981
	DEMAG Extra EcQ 50-310 Injection Machine	50	355x355	210/160/135	400	125	35	2024	168	2007
	DEMAGExtra EcQ 100-430 Injection Machine (2)	100	400x400	250/200/175	500	150	40	2025	231	2007
	DEMAG Extra EcQ 150-600 Injection Machine (2)	150	475x475	250	450	140	45	1910	323	2007
	NEGRI BOSSI Canbio V160-610	160	510x450	170	460	200	45	1700	360	2000
	NEGRI BOSSI NB300	300	630x630	310	640	225	70	1500	1050	1998
	BATTENFELD	60	330x330	-	575	150	20	140		2007
Centralized SB drying system and granule transport to press										
Centralized GREEN BOX water cooling closed circuit system										
Wittman DRYMAX Dryers for plastic resins										
SINGLE and Wittmann mould thermostating devices with water and oil										

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Department	Machines	Travel axis [mm]	Tool Storehouse	Rotations/min.
TOOL WORKSHOP	CNC HURCO VMX 42 mil ing machine	160x610x610	24 positions	10000
	CNC HURCO VMX 24S mil ing machine (2)	610x510x610	24 positions	15000
	CNC DECKEL MAHO DMC 635 VMC mil ing machine	635x510x460	24 positions	8000
	CNC ONA DB 300 Electrical Discharge Machine	400x300x300	4 positions	
	CNC ONA NX 4 Electrical Discharge Machine	600x400x500	4 positions	
	CNC ONA AX4 Wire Electrical Discharge Machine	1000x810x400		
	CNC Mitsubishi EA12D Electrical Discharge Machine	400x300x300	4 positions	
	CNC Mitsubishi FA20-S Wire Electrical Discharge Machine	500x350x300		
	SAEILO-KENT Grinding Machine	600x300x540		
	ELI MACCHINE Classic Mil ing Machine	600x250x250		
	Mitsubishi ED24 Electrical Discharge Dril ing Machine			
	REISEN Spotting Presse			
	Lathe J&W Machinery&Equipment (GH 1440A, 10"x40")			
	HELTOS Dril ing Machine			
	KELCH Tool Presetter			
	EROWA devices for electroerosion			
JOKE tools and accessories for polishing				

Department	Equipement
DECORATION	Painting Cabins Walther Pilot Wet Wal Spray Booth Type 5658
	Sata manual y painting pistols
	Heimer HUT 013 dryer
	Tampoprint Sealed Ink Cup 90 tampo-printing machines

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